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# Preloaded Norland Optical Adhesive NOA 13825 Dispensing Barrel (3cc)

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3cc Dispensing Barrel for NOA (NOA 60 shown as an example)

Stock #17-397 **1 In Stock**

⊖ 1 ⊕ **\$72<sup>.10</sup>**

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Volume Pricing	
Qty 1-4	<b>\$72.10</b> each
Qty 5-11	<b>\$64.96</b> each
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**General**

0.1	<b>Size (oz):</b>
13825	<b>Norland Number:</b>
4 months	<b>Shelf Life:</b>
Barrel	<b>Type:</b>

Bonding glass to glass **Typical Applications:**

Contains 2g of adhesive **Note:**

## Optical Properties

1.3825 **Index of Refraction ( $n_d$ ):**

315 - 450 **Absorption Range (nm):**

## Material Properties

Good **Glass Bonding:**

Good **Metal Bonding:**

Good **Plastic Bonding:**

5600 **Viscosity (cps):**

Glass to Glass **Bonding Type:**

6 **Energy for Full Cure ( $J/cm^2$ ):**

## Environmental & Durability Factors

Soft **Durability:**

## Regulatory Compliance

[Compliant](#) **RoHS 2015:**

[View](#) **Certificate of Conformance:**

[Compliant](#) **Reach 253:**

## Product Details

- Dispensing Syringes Preloaded with 2 or 10g of Adhesive
- Adhesives for Glass, Metal, and Plastic Bonding
- Require a Dispensing Unit & Dispenser Tips for Use
- [Applicator and Bulk Bottles](#) of Norland Adhesive Also Available

Preloaded Norland Optical Adhesive Syringes are pneumatic dispensing syringes preloaded with either 2g or 10g of Norland Optical Adhesive. Norland Optical Adhesives are one-part, UV curing adhesives that are used for glass, metal, and plastic bonding. A range of adhesives are available to meet specific application requirements such as MIL-A-3920 for defense applications, low outgassing for aerospace applications, or UV transmission for UV optical applications. Preloaded Norland Optical Adhesive Syringes require a [dispensing unit](#) and [dispensing tips](#) for use and are ideal for applications requiring precise control of the amount of applied adhesive. Applicators and Bulk Bottles of Norland Adhesive are also available.

## Technical Information

NORLAND OPTICAL ADHESIVES (NOA) APPLICATION NOTES	
Title	Description
<a href="#">Applying Adhesive</a>	Covers best practices to use when applying Norland Optical Adhesives to ensure an even adhesive layer while avoiding air bubbles.
<a href="#">Chemical Resistance of NOA</a>	Covers the effects of various chemicals on Norland Optical Adhesives including acids, bases, and solvents.
<a href="#">Preventing Lens Separations with NOA</a>	Covers best practices to avoid adhesive failures when bonding optical elements.
<a href="#">Separating Lenses Bonded with NOA</a>	Covers how to unbond optical elements bonded with Norland Optical Adhesives.